

Date: Friday, 01/08/2008 2:26:12 PM
 User: Julie Lecocq

Process Sheet

Customer	CC-DAR01	Dart Aerospace Ltd.	Drawing Name	FRONT OUTBOARD LEG ASSY', LH
Job Number	40871-3			
Estimate Number	13321			
P.O. Number			Part Number	D3782043
This Issue	01/08/2008	S.O. No. :	Drawing Number	D3782 REVA
Prsht Rev.	NC		Project Number	N/A
First Issue	31/07/2008	Type :	Drawing Revision	A
Previous Run	40304		Material	
Written By			Due Date	08/08/2008
Checked & Approved By	JUL 08 8-01		Qty:	1
Comment	Est Rev:A 08-05-19 new issue DD verified by:ec Est Rev:B 08-06-17 rev.A as per dwg DD verified by:EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1		
	Pick Packing Kit		
2.0	D37683	Front Outboard Leg, LH	
	Comment: Qty.: 1.0000 Each(s)/Unit	Total : 6.0000 Each(s)	
	Front Outboard Leg, LH		
	batch: B-10873		
3.0	D37871	Foot	
	Comment: Qty.: 1.0000 Each(s)/Unit	Total : 6.0000 Each(s)	
	Foot		
	batch: M40982		
4.0	AN45 13A	EYE BOLT	
	Comment: Qty.: 2.0000 Each(s)/Unit	Total : 12.0000 Each(s)	
	eye Bolt		
	batch: M109013		
5.0	AN960JD516	Washer	
	Comment: Qty.: 2.0000 Each(s)/Unit	Total : 12.0000 Each(s)	
	Washer		
	batch: M108246x2		
	or (NAS1149D0568J)batch:		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date:
User:

Friday, 01/08/2008 2:26:12 PM
Julie Lecocq

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: FRONT OUTBOARD LEG ASSY', LH

Job Number: 40871

Part Number: D3782043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0 MS21042L5

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut M 108 161 x 2
batch: M 108 471

FF 08/09/16

(2)

7.0 D3762041

Front Leg Fitting Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Front Leg Fitting
batch: 40946

(2)

SB 08/09/18

2

8.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3782

FF 08/09/18

2

9.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 08/09/18 (2)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: GA

MF 08-09-18

11.0 QC21

FINAL INSPECTION/W/O RELEASE



08/09/18 (2)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-18

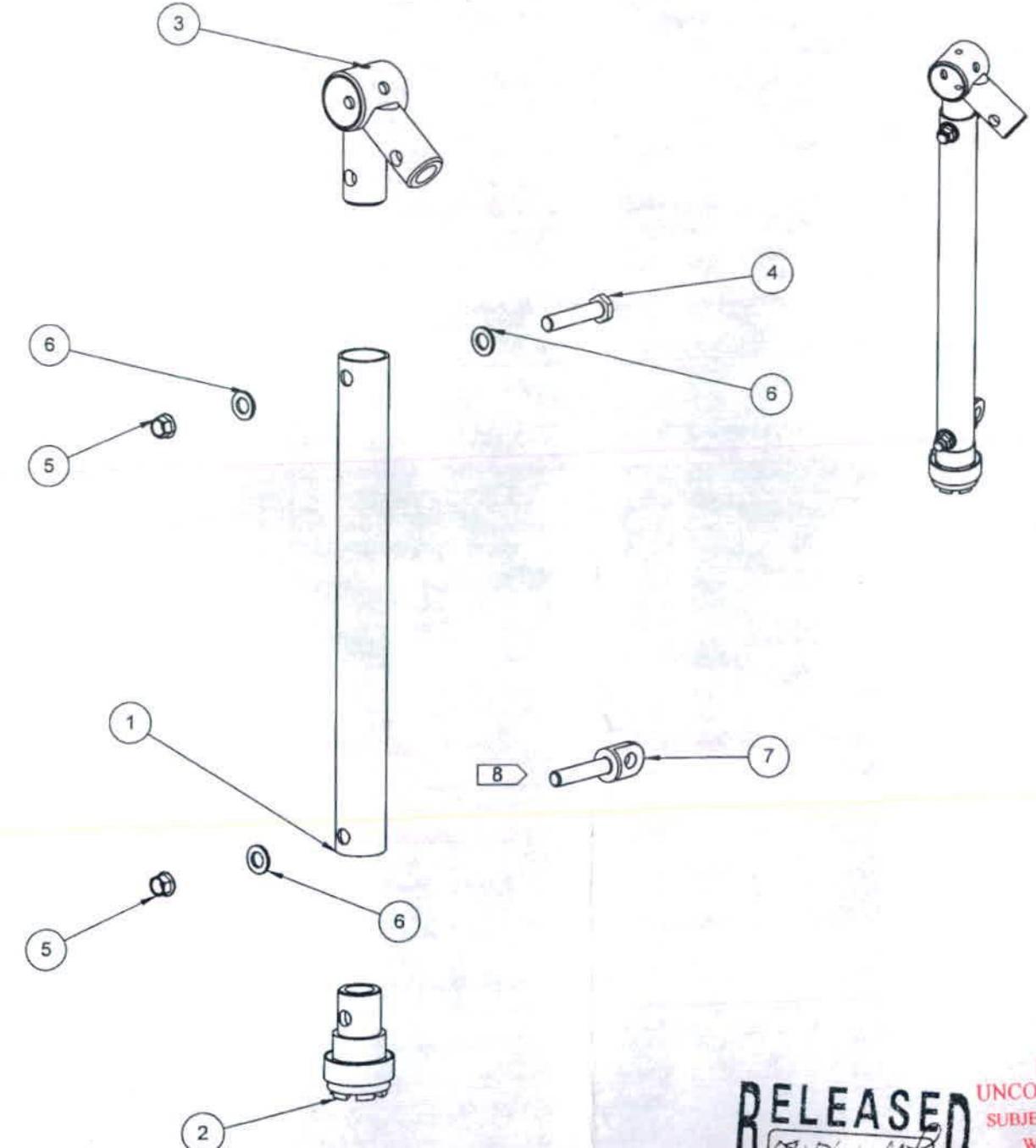
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 40871

RELEASED
08.06.04

D3782-041 FRONT INBOARD LEG ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.42 lbs
- 8) ITEM 6 (AN45-13A EYE BOLT) INSTALLED AS SHOWN FOR D412-769-041 AFT FACING SEAT, LH
INSTALLED IN REVERSE FOR D412-769-042 AFT FACING SEAT, RH

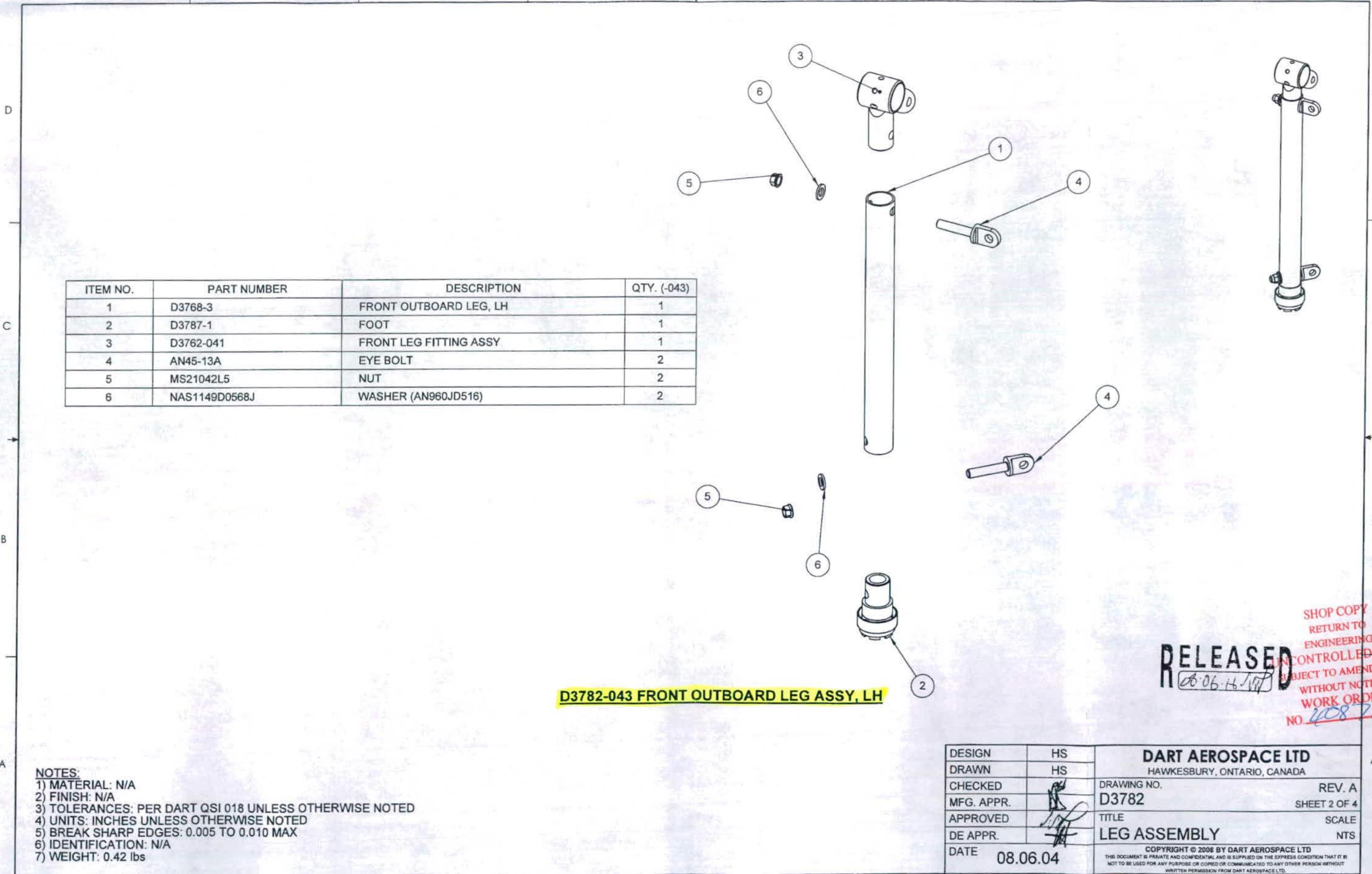
A NEW ISSUE		HS	08.06.04
REV.	DESCRIPTION	BY	DATE
DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PL</i>	DRAWING NO.	
MFG. APPR.		D3782	REV. A SHEET 1 OF 4
APPROVED	<i>MJ</i>	TITLE	
DE APPR.	<i>PL</i>	SCALE	NTS
DATE	08.06.04	LEG ASSEMBLY	

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8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1



8 7 6 5 4 3 2 1

